

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 09.01.30	Job No.: N/A	ADR Yes/No: N	ADR Date: 09/01/12	ECN #: 09- 514
Product No.: K10004		Created By: JRF	Approved By: MP	
Product Name: SADDLE KIT		Checked By:		General Manager Approval:

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	09.01.01/12
Production Engineering Coord	Y	EC/DD	09.01.01/12
Production Document Control	Y	JLD	09.01.02/00
Customer Technical Support	N		

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	SW 09.02.02
Customer Order Processing	N		

Reason for Change:

SEE BELOW

Documents Affected:

Release K10004 Rev. E

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		09.02.02
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		09.02.02
10	Update Controlled PDF Files	Y	KJ		09.02.02
11	Update Master Document List (MDL)	N			
12	Update Document Record (DR)	N			
13	Update Product Development Summary	N			
14	Update QSI 021 and/or STC Approval List	N			
15	Update Parts / STC Database	N			
16	Update / Verify ARC Database	N			
17	Create / Update Change Record Form	Y	KJ	Move K10004 up 1 CHG# To CHG 005	09.02.02
18	Create / Update PPP's	Y	KJ	Move K10004 up 1 CHG# To CHG 005	09.02.02
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	N			
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		09.02.02
22					
23					

Description / Action:

- K10004 has been updated because of tow ring change made to D205-634-011/-015 and D204-635-011 skidtubes (ref. DSI 9417/9418 @ Rev. B) see attached

ECN Verified & Complete: 09/02/12

Date: MP

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING
LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015
△ BELL 204	D205-594-021 D205-594-023

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE
FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015 D205-594-021 D205-594-023
D205-641-011	2	2	2
D2570	32	32	32
△ D3407-045 - 041	2	2	2
D3417-5	4	4	4
D3428-3*	1	N/A	1
△ D3456-1	2	2	2
△ D3812-1	4	4	4
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
△ MS21042-4 (OR L4)	16	16	16
△ MS21042-5 (OR L5)	40	40	40
△ MS21043-4	2	2	2

*REQUIRED WITH D205-594-011/013 INSTALLATIONS ON 214 AIRCRAFT ONLY

E D3407-041 WAS D3407-045. REMOVE D3812-1.

REASON: TOW RING IS NOW D3407-041 ON D205-634 AND D204-635 SKIDHUSOS

CHG 007

SEE

DS

9417

9418

D	D3407-045 WAS D2707-041; D3456-1 WAS AN970-4; MS21043-4 REPLACES MS21042-4 (QTY 2); ADD D3417-5 AND D3812-1; ADD REFERENCE TO D205-594-021/023		PH	08.09.11
C	ADD D3428-3 PLACARD		PH	05.07.22
B	ADD D2707-041 OPTION		DS	00.11.22
A	NEW ISSUE		DS	00.06.01
REV.	DESCRIPTION			
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AS	DRAWING NO. K10004		
CHECKED	△	REV. D		
MFG. APPR.	N/A	SHEET 1 OF 1		
APPROVED	W	TITLE SADDLE KIT		
DE APPR.	W	SCALE NTS		
DATE	08.09.11	COPRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

09.01.28